

INSPECTION CERTIFICATE

MESSRS	UNIMECH ENGINEERING (M) SDN. BHD.
DELIVER To	
JOB NAME	
JOB No.	
P.O.No.	APO-2201-0074
PRODUCT CODE	(TR)TK<ZOP02>2

Certificate No.
1020831160-006-01-01

Issue Date : 2022/03/22

KITZ

SPECIFICATION

Manuf No.	1020831160-006		
Description	TYPE 600 FORGED BRASS BALL VALVE SCREWED ENDS		
Figure	TK<ZOP02>2		
Size	2		inch(B)
Quantity	80		
Valve No.			
Item No.	6		
Kiki No.			

MAIN PARTS

No.	Name of parts	Material
001	BODY	C 3771 BE

TEST

Pressure test	Judge.	Inspection fluid and pressure		
Shell	Good	Hydro	6.18	MPa
	Good	Air	0.6	MPa
Seat		Hydro	-	
	Good	Air	0.6	MPa
Back seat		Hydro	-	
		Air	-	

Item	Judge.	Attached sheet
Material	Good	Material Test Result
Dimension	Good	
Visual	Good	
Operation	Good	

NONDESTRUCTIVE EXAMINATION

Type of examination and judgement	Attached sheet

REMARKS

REPRESENTATIVE TEST BY HYDRAULIC SHELL TEST HAS BEEN PERFORMED

Witnessed by


KITZ CORPORATION
 QC Manager

MATERIAL TEST RESULT

MESSRS	UNIMECH ENGINEERING (M) SDN. BHD.
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1020831160-006-01-01-Z1

Issue Date : 2022/03/22



Figure	TK<ZOP02>2	Valve No.	
Material	JIS H 3250 C 3771 BE	Item No.	6
Charge No.	Display No.	Name of Parts	
1	030721	BODY	
2			
3			
4			

CHEMICAL COMPOSITION %

Element	Cu	Pb													
Spec.	57.0	1.0													
	61.0	2.5													
1	59.0	2.0													
2															
3															
4															

Element	Fe+Sn	Zn												
Spec.	Max	Remainder												
	1.0													
1	0.3	REM.												
2														
3														
4														

TENSION TEST

IMPACT TEST

Item			Tensile str.	Elongation					
Unit			N/mm2	%					
Spec.			Min	Min					
1			315	15					
2			435	32					
3									
4									

Item									
Unit									
Spec.									
1									
2									
3									
4									

HEAT TREATMENT °C

Spec.				
1				
2				
3				
4				

N:Normalizing A:Annealing T:Tempering Q:Quenching AC:Air Cooling
 WQ:Water Quenching OQ:Oil Quenching WC:Water Cooling FC:Furnace Cooling ST:Solution Treatment

REMARKS

JIS G 0415 2.2

Reviewed by _____

KITZ CORPORATION
 QC Manager