R MOUNTINGS & FITTINGS

CERTIFICATE OF MANUFACTURE & T

CERTIFICATE NO: SB/20435

Dated: 21-09-2019

NAME OF THE PART: Cast Steel Parallel Slide Blow off valve Flanged

Size: 32 mm

Qnty: 5

S.No. CP-6985 TO CP-6989

MAKER'S NAME AND ADDRESS: SANT VALVES PVT. LTD, G.T. ROAD BYE PASS, JALANDHAR CITY-144012

BRAND NAME: 'SANT'

CUSTOMER'S NAME & ADDRESS: FOR STOCK

DESIGN PRESSURE: 350 PSIG

DESIGN TEMPERATURE: 400 C

MAXIMUM ALLOWABLE WORKING PRESSURE -24.6 KG/Cm2 (350 PSIG) HYDRAULIC TEST PRESSURE -49.2 KG/Cm2 (700 PSIG)

		,								
TEMPERATURE C	-17.8	260	287.8	315.6	343.3	399	m			DRAWING NO.
s	TO	ļ		1						
	232.2	<u> </u>								
MAWP (KG/Cm2)	49.2	45.7	42.2	38.7	35.2	28.1		in whis	WALK.	SVPL/CS/562/94

MAIN DIMENSIONS

Face to Face-242 mm Centre to top-145 mm Flange dia-5.1/4" Flange Thickness-3/4"

SPECIFICATIONS

ASTM A-216 GR-WCB

IDENTIFICATION MARK

Punched serial number and inspecting Authority's seal on body /Flange

CHEMICAL COMPOSITION

MM

0.290.48 0.82

0.03

PHYSICAL TEST RESULTS:

iì **Tensile Strength**

HEAT NO: W-801 D

511.00 MPA

(i) Transverse bend test

iii) Elongation

25.75%

iv) OTHER TESTS:

	Process of Manufacturing:	Sand Casting	Size: 32 mm
Raw Material	Fully Killed / Rimmed ;	Fully Killed	MTC No. & Date :
	Specifications :	ASTM A-216 GR-WCB	Name of Maker: SELF-Manufactured
	Heat No. :	As above	Name of the Inspecting Authority: Castings Inspected
45 (519) : 1 s l s s l s s			By inspecting officer

Certified that the particulars entered herein by us are correct. The part has been designed and constructed to comply with the Indian Boller Regulations 1950 for a maximum working pressure of 350 PSIG and maximum temperature of 440 C and satisfactorily withstood a hydraulic test using water or kerosene or any other suitable liquid to a pressure of 200 PSIG on the 21 day of Sep 2019 in the presence of our responsible representative whose signature is appended hereunder.

(R.K.SAMMI)

MAKER'S REPRESENTATIVE

(Name & Signature)

VALVES PVTI LTD.

(NARESH KUMAR) (iName & Signature)

We have satisfied ourselves and the valve/fitting has been constructed and tested in accordance with the requirements of Indian Boiler Regulation 1950. We further certified that the particulars entered herein are correct.

Name and signature of Competent person Who witnessed the tests (Inspecting danker)

Place : JALANDHAR CIN NG OFFICER

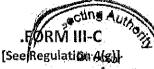
Dated: 21-09-2019

Name and

Inspecting Authority Director of Boilers (Pp.)

Note:(1) In the case of valve chest made and tested. roundries of Forges recognized by the Central Bollers Board in the manner as laid down in regulations 4A to 4H, particulars regarding the material as certifled by them, in Form III-F/Form III-G & Form IV, shall be noted in the appropriate columns or paragraphs in the certificates and in case OF CERTIFICATES FROM Well Known Foundries or Forges is produced, such certificate may be accepted in lieu of the certificate from inspecting Authority in so far as it relates to the testing of material specified in the Form.(2) In case of safety valves, detail and test results as required in item No. 8 of Form-III shall also be furnished duly signed by manufacturer and inspecting authority.

(3) For Stock and sale purpose, one Form shall be issued for not more than fifty mountings and fittings.



CERTIFICATE OF MANUFACTURE & TEST OF BOILER MOUNTINGS & FITTINGS

CERTIFICATE NO: SB/20715

Dated: 09-07-2020

NAME OF THE PART; Cast Steel Parallel Slide Blow off valve Flangel

Size: 40 mm

Qnty: 8

S.No. CR-6740 TO CR-6747

MAKER'S NAME AND ADDRESS: SANT VALVES PVT. LTD, G.T. ROAD BYE PASS, JALANDHAR CITY-144012

BRAND NAME: 'SANT'

CUSTOMER'S NAME & ADDRESS: FOR STOCK

DESIGN PRESSURE: 350 PSIG

DESIGN TEMPERATURE: 400 C

MAXIMUM ALLOWABLE WORKING PRESSURE -24.6 KG/Cm2 (350 PSIG) HYDRAULIC TEST PRESSURE -49.2 KG/Cm2 (700 PSIG)

TEMPERATURE C	-17.8	260	287.8	315.6	343.3	399	-		MANUST	DRAWING NO.
	TO									•
	232.2									
MAWP (KG/Cm2)	49.2	45.7	42.2	38.7	35.2	28.1	ww	arrest .	Name of Street	SVPL/CS/559/94

MAIN DIMENSIONS

: Face to Face-257 mm Centre to top-171 mm Flange dia-5.1/2" Flange Thickness-7/8"

SPECIFICATIONS

: ASTM A-216 GR-WCB

IDENTIFICATION MARK

Punched serial number and inspecting Authority's seal on body /Flange

CHEMICAL COMPOSITION

MO

HEAT NO: X-213-B

0.42

MN

PHYSICAL TEST RESULTS:

Tensile Strength

517.00 MPA

Transverse bend test

îiii Elongation 27%

OTHER TESTS:

	Process of Manufacturing :	Sand Casting	Size: 40 mm
	Eully Villad / Dimmad	Fully Killed	MTC No. & Date :
Raw Material		ASTM A-216 GR-WCB	Name of Maker: SELF-Manufactured
	Heat No. :	As above	Name of the Inspecting Authority: Castings Inspected
		•	By inspecting officer

Certified that the particulars entered herein by us are correct. The part has been designed and constructed to comply with the Indian Boller Regulations 1950 for a maximum working pressure of 350 PSIG and maximum temperature of 440 C and satisfactorily withstood a hydraulic test using water or kerosene or any other suitable liquid to a pressure of 700 PSIG on the 09 day of July 2020 in the presence of our responsible representative whose signature is appended hereunder.

(KUNWARSUNIERUMAR) MAKER'S REPRESENTATIVE (Name & Signature)

MAKER FOR SANT VALVES PVT. LTD

(ABHISHEK RATHOUR) (Name & Signature)

We have satisfied ourselves and the valve/fitting has been constructed and tested in accordance with the requirements of Tition Boiler Regulation 1950. We further certified that the particulars entered herein are correct,

IMPROTANT KOT

Name and signature of competent person

Who were the thirty by the work who were the work the wor

Place: JUNGERTING OFFICER

Dated: 09-07-2020

dithe inspecting Authority Name and Signature

> Inspecting Authority Director of Boilers (Pb.)

Note:(1) In the case of valve chest made and tested by well known foundries of Forges recognized by the Central Bollers Board in the redner as laid down in regulations 4A to 4H, particulars regarding the material as certified by them, in Form III-F/Form III-G & Form IV, shall be noted in the appropriate columns or paragraphs in the certificates and in case OF CERTIFICATES FROM Well Known Foundries or Forges is produced, such certificate may be accepted in lieu of the certificate from inspecting Authority in so far as it relates to the testing of material specified in the Form (2) in case of safety valves, detail and test results as required in item No. 8 of Form-III shall also be furnished duly signed by manufacturer and inspecting authority.

(3) For Stock and sale purpose, one Form shall be issued for not more than fifty mountings and fittings.

CERTIFICATE OF MANUFACTURE &

CERTIFICATE NO: SB/20643

NAME OF THE PART : Cast Steel Parallel Slide Blow off valve Flans

Size: 25 mm

Onty: 13

Dated: 05-03-2020

S.No. CR-4310 TO CR-4322

MAKER'S NAME AND ADDRESS: SANT VALVES PVT. LTD, G.T. ROAD BYE PASS, JALANDHAR CITY-144012

Boilers

BRAND NAME: 'SANT'

CUSTOMER'S NAME & ADDRESS: FOR STOCK

DESIGN PRESSURE: 350 PSIG

DESIGN TEMPERATURE: 400 C

EST OF BOILER MOUNTINGS & FITTINGS

MAXIMUM ALLOWABLE WORKING PRESSURE -24.6 KG/Cm2 (350 PSIG) HYDRAULIC TEST PRESSURE -49.2 KG/Cm2 (700 PSIG)

TEMPERATURE C	-17.8 TO	260	287.8	315.6	343.3	399	***	Market .	al lives	DRAWING NO.
	232,2					. 1				
MAWP (KG/Cm2)	49.2	45.7	42.2	38.7	35.2	28.1		***		SVPL/CS/558/94

MAIN DIMENSIONS

: Face to Face-178 mm Centre to top-138 mm Flange dia-4.3/4" Flange Thickness-3/4"

SPECIFICATIONS

ASTM A-216 GR-WCB

IDENTIFICATION MARK

Punched serial number and inspecting Authority's seal on body /Flange

CHEMICAL COMPOSITION

HEAT NO: X-108-B

0.220.48

0.56

0.007

PHYSICAL TEST RESULTS:

Tensile Strength

527.15 MPA

iii Transverse bend test

iii) Elongation

26%

iv) OTHER TESTS:

	Process of Manufacturing:	Sand Casting	Size: 25 mm			
Raw Material	Fully Killed / Rimmed ;	Fully Killed	MTC No. & Date :			
	Specifications :	ASTM A-216 GR-WCB	Name of Maker: SELF-Manufactured			
	Heat No.	As above	Name of the Inspecting Authority: Castings Inspected By inspecting officer			

Certified that the particulars entered herein by us are correct. The part has been designed and constructed to comply with the Indian Boller Regulations 1950 for a maximum working pressure of 350 PSIG and maximum temperature of 440 C and satisfactorily withstood a hydraulic test using water or kerosene or any other suitable liquid to a pressure of 700 PSIG on the 05 day of Mar 2020 in the presence of our responsible representative whose signature is appended hereunder.

(KUNWAR SUNIL KUMAR) MAKER'S REPRESENTATIVE (Name & Signature)

MAKER FOR SANT VALVES PVT, LTD.

(ANIRUDH RATHOUR) (Name & Signature)

We have satisfied ourselves and the valve/fitting has been constructed and tested in accordance with the requirements dian Boiler Regulation 1950. We further certified that he particulars entered herein are correct.

Name and signature of Competent person

Who witnessed the tests Unspecting officer)
BALVINDER PAL SINGH

Place : JAIANGHEOTING OFFICER Dated: <u>05-03-2020</u>

Inspecting Authority

Director of Boilers (Pb.)

Note:(1) In the case of valve chest made and tested by well known foundries of Forges recognized by the Central Boilers Board in the manner as laid down in regulations 4A to 4H, particulars regarding the material as certified by them, in Form III-F/Form III-G & Form IV, shall be noted in the appropriate columns or paragraphs in the certificates and in case OF CERTIFICATES FROM Well Known Foundries or Forges is produced, such certificate may be accepted in lieu of the certificate from inspecting Authority in so far as it relates to the testing of material specified in the Form.(2) In case of safety valves, detail and test results as required in Item No. 8 of Form-III shall also be furnished duly signed by manufacturer and inspecting authority.

(3) For Stock and sale purpose, one Form shall be issued for not more than fifty mountings and fittings.

CERTIFICATE OF MANUFACTURE

ER MOUNTINGS & FITTINGS

Dated: 08-12-2018

CERTIFICATE NO: SB/20104

NAME OF THE PART : Cast Steel Parallel Slide Blow off val

Size: 50 mm

Qnty: 50

S.No. CO-5191 TO CO-5240

MAKER'S NAME AND ADDRESS: SANT VALVES PVT. LTD, G.T. ROAD BYE PASS, JALANDHAR CITY-144012

BRAND NAME: 'SANT'

CUSTOMER'S NAME & ADDRESS: FOR STOCK

DESIGN PRESSURE: 350 PSIG

DESIGN TEMPERATURE: 400 C

MAXIMUM ALLOWABLE WORKING PRESSURE -24.6 KG/Cm2 (350 PSIG) HYDRAULIC TEST PRESSURE -49.2 KG/Cm2 (700 PSIG)

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TEMPERATURE C	250	300	350	400	425	450	500	550	600	DRAWING NO.
MAWP (KG/Cm2)	48.2	44.0	36.0	28.4	*****					SVPL/CS/560/94

MAIN DIMENSIONS

: Face to Face-305 mm Centre to top:187 mm Flange dia-6.1/2" Flange Thickness-1"

SPECIFICATIONS

ASTM A-216 GR-WCB

IDENTIFICATION MARK

Punched serial number and inspecting Authority's seal on body /Flange

CHEMICAL COMPOSITION

SL MN

HEAT NO: V-1015-A

0.21 0.40 0.78 0.029 0.025



PHYSICAL TEST RESULTS:

518.00 MPA

Tensile Strength Transverse bend test 11)

Elongation '

29.10%

iv) OTHER TESTS:

		Process of Manufacturing: Sand Casting	Size: 50 mm
Raw Material	Fully Killed / Rimmed : Fully Killed	MTC No. & Date :	
. !		Specifications : ASTM A-216 GR-WCB	Name of Maker: SELF-Manufactured
i		Heat No. : As above	Name of the Inspecting Authority: Castings Inspected
į		L	By inspecting officer
	Certified that the	particulars entered herein by us are correct. The part has t	been designed and constructed to comply with the ladder but

Regulations 1950 for a maximum working pressure of 350 PSIG and maximum temperature of 440 C and satisfactorily withstood a hydraulic test tising water or kerosene or any other suitable liquid to a pressure of 700 PSIG on the 08 day of Dec 2018 in the presence of our responsible representative whose signature is appended hereunder.

(R.K.SAMMI) MAKER'S REPRESENTATIVE (Name & Signature)

MAKER FOR SÁNT VALVES PVT. LTD.

(NARESH KUMAR) (Name & Signature)

We have satisfied ourselves and the valve/fitting has been constructed and tested in accordance with the requirements Midian Boiler Regulation the particulars enter

Place : JALANDHAR CITY Dated: 08-12-2018

Name and Signature of the Inspecting Authority
(SAIBIN SINGH)

inspecting Authority Director of Boilers (Pb.)

Note: 1) In the case of valve chest made and to regarding the material as certified by the Central Wilers Board in the manner as laid down in regulations 4A to 4H, particulars regarding the material as certified by then, in Form III-6 & Form IV, shall be noted in the appropriate columns or paragraphs in the certificates and in case OF CERTIFICATES FROM Well Known Foundries or Forges is produced, such certificate may be accepted in lieu of the certificate from inspecting Authority in so far as it registes to the testing of material specified in the Form. (2) in case of safety valves, detail and test results as required in Item No. 8 of Form-III shall also be furnished guly signed by manufacturer and inspecting authority.

(3) For Stock and sale purpose, one Form shall be issued for not more than lifty mountings and fittings.