INSPECTION CERTIFICATE

MESSRS	UNIMECH	ENGINEERING	(M) SDN. E	SHD.			Certificate No. 1020332040-013-01-01
DELIVER To							Date : 2020/07/06
JOB NAME							
JOB No.							
P.O.No.	AP0-2004	-0009					KIT
PRODUCT CODE							
SPECIFICATION OF THE SPECIFICA	 ON				MAIN F	PARTS	
Manuf No.	102033204	40-013		1		Name of part	s Material
Description	TYPE 600 SCREWED	CAST STAINL	ESS STEEL	BALL VALVE	001		Gr. CF8M
Figure	UTKM11/2						
Size	11/2			inch(B)			
Quantity	24						
Valve No.							
Item No.	16						
Kiki No.							
TEST							
Pressure test	t Judge.	Inspecti	on fluid a	nd pressure	Item	Judge.	. Attached sheet
Shell	Good	Hydro	6.20	MPa	Materi		Material Test Resul
		Air	-		Dimens	ion Good	
Seat		Hydro	-		Visual	Good	
ooat	Good	Air	0.6	MPa	Operat		
	Good			WFa	Орегат	1011 0000	
Back seat		Hydro	-				
		Air	-				
NONDESTRUCT				Ι			
Type of exam	ination and	judgement		Attached she	et		
DEMARKS							
REMARKS	VE TECT DV '	IVDDAIII IO OII	CLL TEAT !	IAS BEEN PERFOR	MED		
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						2	and a
		Witnessed	by	_		KITZC	ORPORATION

MATERIAL TEST RESULT

MESSRS		UNIMECH ENGINEERING (M) SDN. BHD.													Certificate No. 1020332040-013-01-01-Z1								
JOB NAME																		: 20					
	JOB No.		ADD 0004 0000																				
P.O.No. PRODUCT CODE		APO-2004-0009														\dashv		K			2		
FINC	DUC	I CODE																					
Figure UTKM11/2 Valve No.																							
Material ASTM A 351 Gr. CF8M											7	Item		16									
1		rge No.	Display No.			Name of Parts											!						
2	L02 L04								BODY BODY														
3													-						-				
4				N. 0/															<u>!</u>				
CHEMICAL COMPOSITION % Element C Mn Si S P Ni Cr Mo											1	1	-1										
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Uni	t					MPa		MPa		%													
Spe	€C.					Min 485		Min 205		Min 30													
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2						520		251		49													
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2																							
3																							
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N:Normalizing A:Annealing WQ:Water Quenching 0Q:0il Quenching				T:Tempering WC:Water Cooling						Q:Quenching FC:Furnace Cooling				AC:Air Cooling ng ST:Solution Treatment									
REMARKS																							
EN10204 Type 2.2																							
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