## INSPECTION CERTIFICATE

MESSRS	UNIMECH E	NGINEERING	(M) SDN. E	SHD.				Certificate No. 1020330662-022-01-01
DELIVER To								Date : 2020/07/03
JOB NAME								
JOB No.								
P.O.No.	APO-2004-	0010						KITZ
PRODUCT CODE								• • • • •
SPECIFICATION					MAIN	PARTS		
Manuf No.	102033066	2-022			No.	Name	of parts	Material
Description		LE IRON LIF	T CHECK VA	ALVE		BODY		Gr. 60-40-18
	SCREWED E	NDS			002	CAP		Gr. CA15
Figure	10SF3/4							
Size	3/4			inch(B)				
Quantity	12			111011(15)				
Valve No.								
Item No.	36				-			
Kiki No.	30				-			
	1							
TEST	T	Ti				•	T	Tarre I I I I
Pressure test	Judge.			nd pressure	Item	: - 1	Judge.	Attached sheet
Shell	Good	Hydro	2.1	MPa	Mater	ıaı	Good	Material Test Result
	Good	Air	1.4	MPa	Dimens	sion	Good	
Seat		Hydro	-		Visua	l I	Good	
Seat								
	Good	Air	0.6	MPa	Opera:	tion	Good	
Back seat		Hydro	-					
		Air	-					
		\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\	1					
NONDESTRUCTIV	/E EXAMINA	TION						
Type of examina				Attached she	et			
Typo or oxamine	atton and	j dagomori t		/// radiida diid				
DEMARKO								
REMARKS	TEOT DV ''	VDDAI!! 10 0'''	-II TEOT ''	AC DEEN DEDESS	MED			
REPRESENTATIVE	IEST BY H	YDRAULIC SHE	ELL TEST H	AS BEEN PERFOR	MED			
							D w	LIAD AUXA
							R.m	CORATION

## MATERIAL TEST RESULT

1020330662-022-01-01-21   Date : 2020/07/03   Date : 2020/07/07/03   Date : 2020/07/07/07/07/07/07/07/07/07/07/07/07/07
OB No.
Igure   10SF3/4
Igure   10SF3/4
Material   ASTM   A 395   Gr.   60-40-18   Lem   No.   36
Material   ASTM   A 395   Gr.   60-40-18   Lem   No.   36
1   19
HEMICAL COMPOSITION %
A
HEMICAL COMPOSITION %   Itement   Spec. Min   Max
Company   Comp
3.00 2.50 0.080   3.62 2.66 0.018 0.28   3.44   3.62 2.66   0.018 0.28   3.62 2.66   0.018 0.28   3.62 2.66   0.018 0.28   3.62 2.66   0.018 0.28   3.62 2.66   0.018 0.28   3.62 2.66   0.018 0.28   3.62 2.66   0.018 0.28   3.62 2.66   0.018 0.28   3.62 2.66   0.018 0.28   3.62 2.66   0.018 0.28   3.62 2.66   0.018 0.28   3.62 2.66   0.018 0.28   3.62 2.66   0.018 0.28   3.62 2.66   0.018 0.28   3.62 2.66   0.018 0.28   3.62 2.66   0.018 0.28   3.62 2.66   0.018 0.28   3.62 2.66   0.018 0.28   3.62 2.66   3.62 2.66   0.018 0.28   3.62 2.66   0.018 0.28   3.62 2.66   0.018 0.28   3.62 2.66   0.018 0.28   3.62 2.66   0.018 0.28   3.62 2.66   0.018 0.28   3.62 2.66   0.018 0.28   3.62 2.66   0.018 0.28   3.62 2.66   0.018 0.28   3.62 2.66   0.018 0.28   3.62 2.66 0.018   0.28 2.66   3.62 2.66   0.018 0.28   3.62 2.66   0.018 0.28   3.62 2.66   0.018 0.28   3.62 2.66   0.018 0.28   3.62 2.66   0.018 0.28   3.62 2.66   0.018 0.28   3.62 2.66   0.018 0.28   3.62 2.66   0.018 0.28   3.62 2.66   0.018 0.28   3.62 2.66   0.018 0.28   3.62 2.66   0.018 0.28   3.62 2.66   0.018 0.28   3.62 2.66   0.018 0.28   3.62 2.66   0.018 0.28   3.62 2.66   0.018 0.28   3.62 2.66   0.018 0.28   3.62 2.66   0.018 0.28   3.62 2.66   3.6
1
3
Spec.   Spec
Spec.   1
TENSION TEST
TENSION TEST
TENSION TEST
Tensilon Test
MPa
Spec.   Min   Mi
1
Tem   Hardness   Microstructure
tem Hardness Microstructure Ini t HBW % Spec. 143 Min 187 90 1 143 90 1 1 143 90 1 1 143 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1
tem Hardness Microstructure nit HBW % Spec. 143 Min 187 90  1 143 90  HEAT TREATMENT °C Spec.   Spec.   143   144
No.   HBW   %   Spec.   143   Min   187   90   1   143   90   1   143   90   1   144   1
187 90 1 143 90 2 3 4
2 3 4
BEAT TREATMENT °C  Spec.  1 2 3 4
IEAT TREATMENT °C Spec. 1 2 3 4
Spec.
1 2 3 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4
3 4
4
WQ:Water Quenching OQ:Oil Quenching WC:Water Cooling FC:Furnace Cooling ST:Solution Treatment
REMARKS
Every 0.01% P reduction enables 0.08% Si increase each within the maximum 2.75%.
· · · · · · · · · · · · · · · · · · ·
Reviewed by  Reviewed by  Reviewed by
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## MATERIAL TEST RESULT

MESSRS		UNIMECH ENGINEERING (M) SDN. BHD.												Certificate No. 1020330662-022-01-01-Z2										
JOE	3 NAI	ИE																	: 20					
	No.			ADD 2004 0040																				
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Fiç	Figure 10SF3/4 Valve No.																							
		aterial ASTM A 217 Gr. CA15										No.	36											
1	Cha YK4		No.		Displa				Name of Parts											:				
2	''\-	302							I OAI					-						:				
3																								
CHEMICAL COMPOSITION %																								
Εle	Element C Mn P S Si Ni Cr Mo											$\perp$												
	Spec		Max 0.15	Max 1.00	Max 0.040	Max		Max 1.50	Max 1.00	11. 14.		lax ).50												
1			0.13 0.11		0.040				0.19	13.		0.01		$\top$				$\neg$						
2																								
4																								
	emen Sped													+				+						
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1 2																								
3																								
<u>4</u> TF	NSIO	ר ואר	FST			<u> </u>										IMPAC	T TE	L :T						
Ιte	NSION TEST  Tensile str. Yield str. Elongation Reduction											TIMI AO	1 1 1 1 1 1	, ,										
Uni	t				MPa				MPa % %						4					4				
Spe	Ž.				620 795			Min 450		Min 18		Min 30												
1							748		629		21		45											
3																								
4																								
Ιte						-							-					_				-		
Un i				+		+							+									$\top$		
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1 2																								
3																								
	L AT 1	TREA	TMENT	 Г°С																				
	Spe	С.																						
1 2	Q:9	70° C	:*1h 0	Q , T:	640° C*	1h A(	С																	
3																								
4	N · No	rmal	izing		Δ·Δ	nneal	lina			T·Te	emperi	ina			0.0	Quench i	na			AC · A	ir Coo	Lina		
WQ:Water Quenching OQ:Oil Quenching WC:Water Cooling										FC:Furnace Cooling														
	REMARKS																							
EN.	1020	4 Ty	/pe 2.	2																				
Reviewed by  Reviewed by  Reviewed by																								
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		Reviewed by													KiT	<b>Z C</b> (	OR QC M	POR anager	TAS	ION	j			